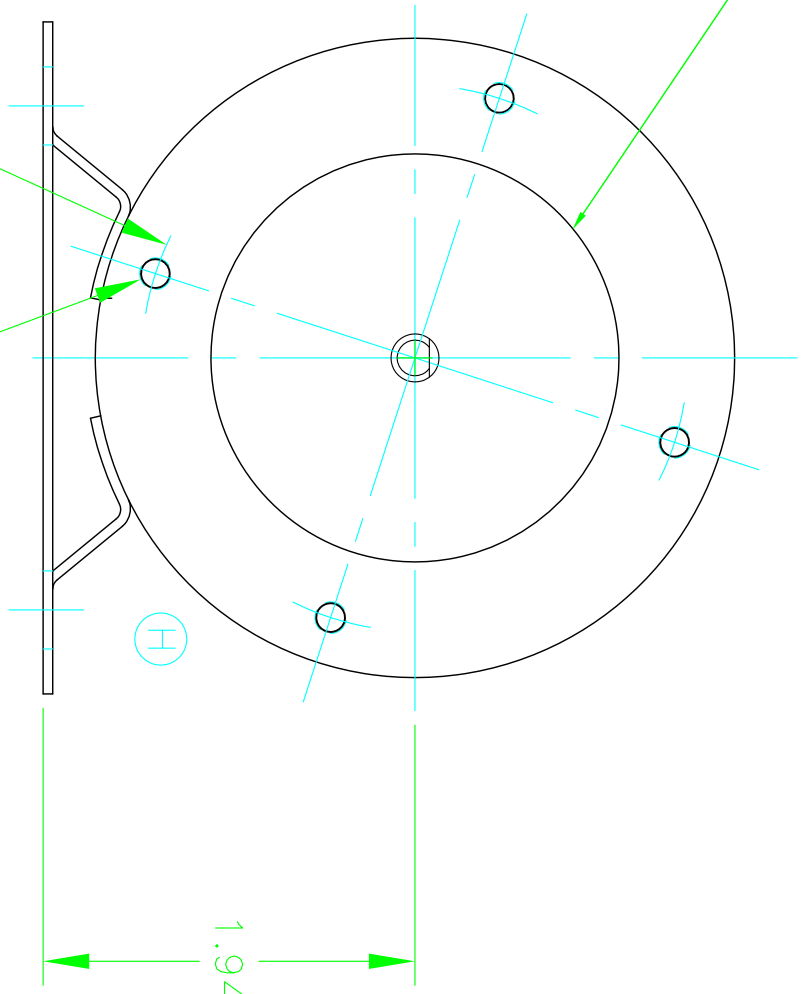


Drill a 2-1/8" hole



ø2.85
ø2.83
B.C.

Drill a 9/64" hole
on these 4 spots.

1.94